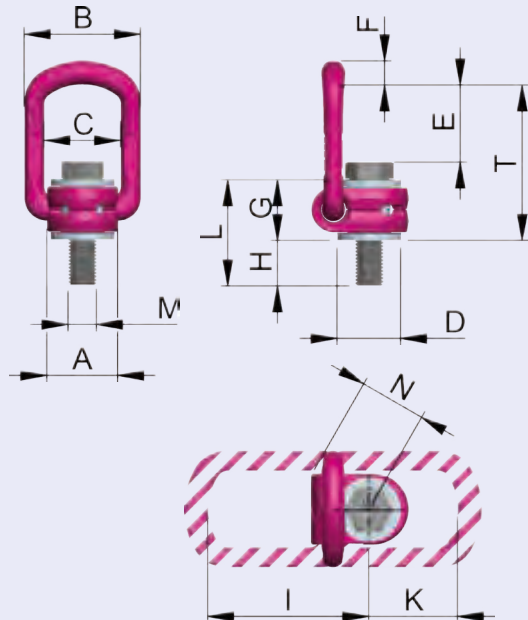
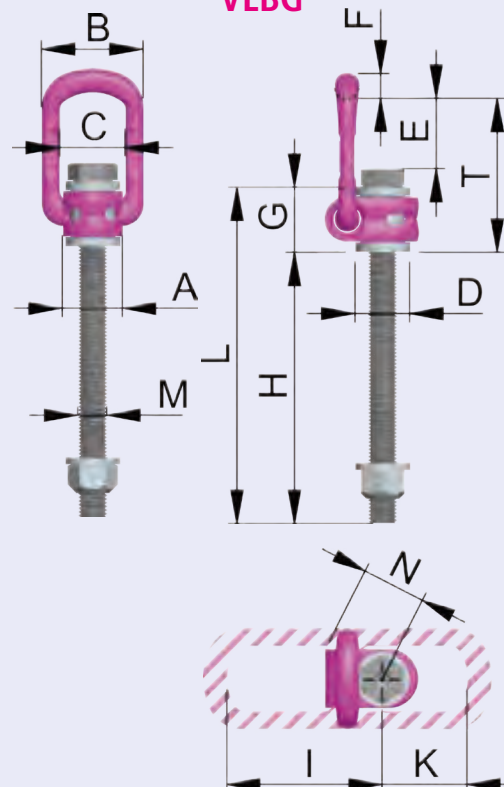


**VLBG-PLUS / VLBG // metric thread**

Type	WLL [t]	weight [kg/pc.]	T [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I [mm]	K [mm]	L [mm]	M	N [mm]	torque [Nm]	Ref. No.
VLBG-PLUS VIP Load ring for bolting PLUS – metric																		
VLBG-PLUS 0.63t M8	0.63	0.3	75	30	54	34	24	40	10	29	11	75	45	40	M8	32	30	8504651
VLBG-PLUS 0.9t M10	0.9	0.32	75	30	54	34	24	39	10	29	15	75	45	44	M10	32	60	8504652
VLBG-PLUS 1.35t M12	1.35	0.33	75	32	54	34	26	38	10	29	18	75	45	47	M12	32	150	8504653
VLBG-PLUS 2t M16	2	0.55	85	33	56	36	30	39	13.5	36	22	86	47	58	M16	38	150	8504655
VLBG-PLUS 3.5t M20	3.5	1.3	110	50	82	54	45	55	16.5	43	32	113	64	75	M20	48	400	8504657
VLBG-PLUS 4.5t M24	4.5	1.5	125	50	82	54	45	67	18	43	37	130	78	80	M24	48	760	8504659
VLBG-PLUS 6.7t M30	6.7	3.3	147	60	103	65	60	67	22.5	61	49	151	80	110	M30	67	1000	8504661
VLBG-PLUS 8t M36	8	6.2	197	77	122	82	70	97	26.5	77	63	205	110	140	M36	87	800	7983553
VLBG-PLUS 10t M42	10	6.7	197	77	122	82	70	94	26.5	77	73	205	110	150	M42	70	1000	7983554
VLBG-PLUS 15t M42	15	10.9	222	95	156	100	85	109	36	87	63	230	130	150	M42	100	1500	7982966
VLBG-PLUS 20t M48	20	11.6	222	95	156	100	95	105	36	87	73	230	130	160	M48	100	2000	7982967
VLBG Load ring for bolting – metric intermediate thread sizes with longer Vario bolt																		
VLBG 1.2t M14 (H=21)	1.2	*	85	33	56	36	30	39	13.5	36	14-34	86	47	50-70	M14	38	120	8600399
VLBG 2t M18 (H=27)	2	*	110	50	82	54	45	55	16.5	43	18-47	113	64	61-90	M18	48	200	8600384
VLBG 2.5t M22 (H=33)	2.5	*	110	50	82	54	45	54	16.5	43	22-57	113	64	65-100	M22	48	250	8600385
VLBG 4t M27	4	*	147	60	103	65	60	69	22.5	61	27-239	151	80	88-300	M27	67	400	8600387
VLBG 7t M36 (So-Schr.)	7	3.4	146	60	103	65	60	74	22.5	55	52	151	80	107	M36	67	700	8500829

* = weight depends on design specifics

subject to technical modifications

VLBG-PLUS**VLBG**

VLBG-PLUS / VLBG // metric, longer Vario bolt / metric fine thread Vario

Type	WLL [t]	weight [kg/pc.]	T [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I [mm]	K [mm]	L [mm]	M	N [mm]	torque [Nm]	Ref. No.
VLBG-PLUS VIP Load ring for bolting PLUS – metric with longer Vario bolt																		
VLBG-PLUS 0.63t M8	0.63	*	75	30	54	34	24	40	10	29	8-76	75	45	37-105	M8	32	30	8600470
VLBG-PLUS 0.9t M10	0.9	*	75	30	54	34	24	39	10	29	10-96	75	45	39-125	M10	32	60	8600471
VLBG-PLUS 1.35t M12	1.35	*	75	32	54	34	26	38	10	29	12-116	75	45	41-145	M12	32	150	8600472
VLBG-PLUS 2t M16	2	*	85	33	56	36	30	39	13.5	36	16-149	86	47	52-185	M16	38	150	8600474
VLBG-PLUS 3.5t M20	3.5	*	110	50	82	54	45	55	16.5	43	20-187	113	64	63-230	M20	48	400	8600476
VLBG-PLUS 4.5t M24	4.5	*	125	50	82	54	45	67	18	43	24-222	130	78	67-265	M24	48	760	8600478
VLBG-PLUS 6.7t M30	6.7	*	147	60	103	65	60	67	22.5	61	30-279	151	80	91-340	M30	67	1000	8600480
VLBG-PLUS 8t M36	8	*	197	77	122	82	70	97	26.5	77	36-223	205	110	113-300	M36	87	800	8600289
VLBG-PLUS 10t M42	10	*	197	77	122	82	70	94	26.5	77	42-273	205	110	119-350	M42	70	1000	8600290
VLBG-PLUS 15t M42	15	*	222	95	156	100	85	109	36	87	42-263	230	130	129-350	M42	100	1500	8600291
VLBG-PLUS 20t M48	20	*	222	95	156	100	95	105	36	87	48-303	230	130	135-350	M48	100	2000	8600292
VLBG VIP Load ring for bolting PLUS – metric fine thread with longer Vario bolt																		
VLBG 1t M12x1.5	1	*	75	32	54	34	26	38	10	29	12-31	75	45	41-60	M12 x 1.5	32	100	8600382
VLBG 1.2t M14x1.5	1.2	*	85	33	56	36	30	39	13.5	36	14-34	86	47	50-70	M14 x 1.5	38	120	8600399
VLBG 1.5t M16x1.5	1.5	*	85	33	56	36	30	39	13.5	36	16-39	86	47	52-75	M16 x 1.5	38	150	8600383
VLBG 2t M18x1.5	2	*	110	50	82	54	45	55	16.5	43	18-47	113	64	61-90	M18 x 1.5	48	200	8600384
VLBG 2.5t M20x1.5	2.5	*	110	50	82	54	45	55	16.5	43	20-52	113	64	63-95	M20 x 1.5	48	250	8600385
VLBG 4t M24x1.5	4	*	125	50	82	54	45	67	18	43	24-62	130	78	67-105	M24 x 1.5	48	400	8600386

* = weight depends on design specifics

subject to technical modifications

